

The Design of CNC Broach  
Tools and Inserts are  
Proprietary and Protected  
by USA Patent #8,622,669,B2



The Only Inserted CNC  
Broaching System  
Manufactured in the USA™



## MATERIAL

## SPEED

## FEED

(inches per minute)

(depth of cut per pass)

4140 (28-32Rc)

280 IPM

.0008"

4140 (55 Rc)

200 IPM

.0006"

304/303 Stainless

225 IPM

.001"

8620

250 IPM

.001"

Aluminum

450-550 IPM

.002"

316 Stainless

250 IPM

.001"

1215

450-550 IPM

.002"

1018

300 IPM

.001"

Inconel/Monel

200 IPM

.0008"

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