



PATENT# 8622669B2

Ø 0.604
MINIMUM BORE

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	TWW 7/28/17
TOLERANCES:		CHECKED	LJW 2/4/2018
FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ±1° BEND ±		MFG APPR.	
TWO PLACE DECIMAL ±.010		Q.A.	
THREE PLACE DECIMAL ±.005		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
17-4PH S.S.			
FINISH			
BLACK OXIDE			
DO NOT SCALE DRAWING			



TITLE: T312L Broach Tool Detail		
SIZE	DWG. NO.	REV
B	T316L	A
SCALE: 1:2	WEIGHT:	SHEET 1 OF 1