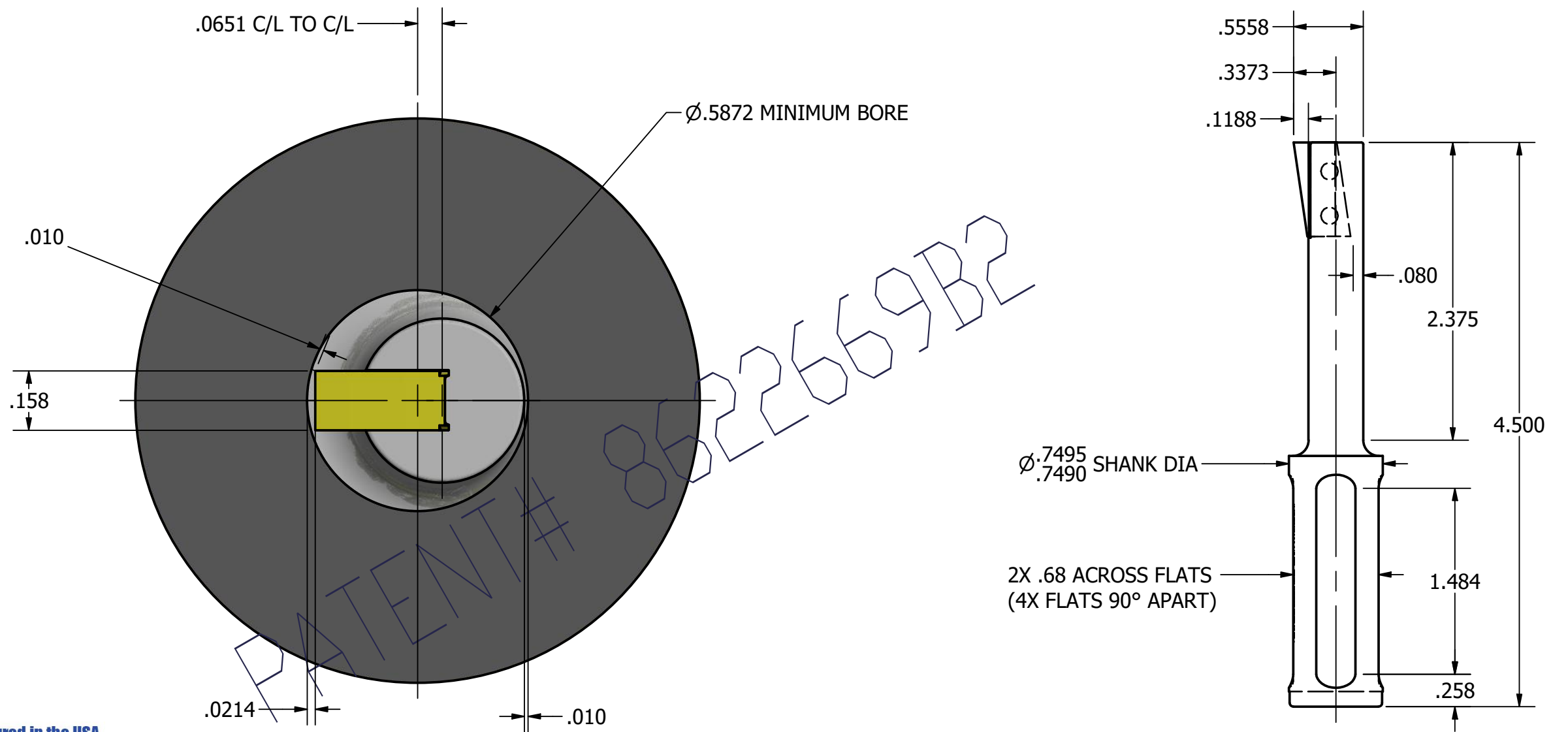


More Programming Information available at www.cncbroachtools.com



The Only Inserted CNC Broaching System Manufactured in the USA



The Design of CNC Broach Tools and Inserts are Proprietary and Protected by USA Patent #8,622,669,B2

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PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	SMA 11/14/20
TOLERANCES:		CHECKED	XX XX/XX/XX
FRACTIONAL ±		ENG APPR.	
ANGULAR ±		MFG APPR.	
BEND ±		Q & A	
TWO PLACE DECIMAL ± .010		COMMENTS:	
THREE PLACE DECIMAL ± .005			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
17-4PH S.S.			
FINISH			
BLACK OXIDE			
DO NOT SCALE DRAWING			



TITLE: T4MML BROACH TOOL DETAIL			
SIZE	DWG. NO.	REV	
B	T4MML	B	
WEIGHT:			SHEET 1 OF 1