



PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES	DRAWN	NAME	DATE
TOLERANCES:	TWW	TWW	7/29/17
FRACTIONAL ±	CHECKED	LJW	2/4/2018
ANGULAR: MACH ±1° BEND ±	ENG APPR.		
TWO PLACE DECIMAL ±.010	MFG APPR.		
THREE PLACE DECIMAL ±.005	Q.A.		
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:		
MATERIAL	17-4PH S.S.		
FINISH	BLACK OXIDE		
DO NOT SCALE DRAWING			



TITLE: T516L Broach Tool Detail		
SIZE	DWG. NO.	REV
B	T516L	A
SCALE: 1:2	WEIGHT:	SHEET 1 OF 1