



0.201 \varnothing TO \varnothing

0.010

0.627

0.072

0.010

1.584

0.966

0.340

9.000

\varnothing 1.671
MINIMUM BORE

PATENT# 8622669B2

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PATENT# 8622669B2

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	TWW 7/28/17
TOLERANCES:		CHECKED	LJW 2/4/18
FRACTIONAL \pm		ENG APPR.	
ANGULAR: MACH \pm 1° BEND \pm		MFG APPR.	
TWO PLACE DECIMAL \pm .010		Q.A.	
THREE PLACE DECIMAL \pm .005		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
17-4PH S.S.			
FINISH			
BLACK OXIDE			
DO NOT SCALE DRAWING			

TITLE: T58L Broach Tool Detail		
SIZE	DWG. NO.	REV
B	T58L	A
SCALE: 1:5	WEIGHT:	SHEET 1 OF 1